

SCORPION // FITTING INSTRUCTIONS

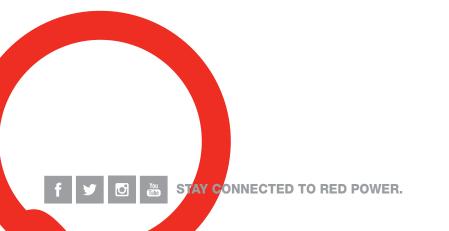
HAND BUILT

Car	Hyundai i20N	Part No.	SHY105C		
Year	2021-Current	Fit Kits	396FK		
Notes	Where not supplied use original fittings. Original system requires cutting	Features	Pipe Diameter:- 76mm		
Estimated Fit	tting Time: 60 Minutes				

NO.	PART NO.	DESCRIPTION	QTY
1	020HY	Centre Pipe	1
2	021HY	Link Pipe	1
3	022HY	Rear Silencer	1
4	023HY	Valved Trim Pipe	1
5	Z023.10056	Long Black Ceramic 90mm Daytona Trim	1
6	Z023.10157	Short Black Ceramic 90mm Daytona Trim	1
Fit Kit			
7	Z016.10062	79mm H/D Clamp	2
8	Z016.10070	66mm H/D Clamp	1
9	Z016.10064	63-68mm Clamp	2
10	Z033.10068	High Temptrture Exhaust Gasket	1

	HOMOLOGATED	No
_	DATE	15/06/22
	ISSUE	00
	AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





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IN ENGLAND)

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A) The original system requires cutting so it can be removed. We reccomend using the original cutting point marked on the exhaust with indentations.

B) After you have removed O.E exhaust you will need to swap the valve motor to the Scorpion exhaust. Remove the 3 nuts (keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).

C) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

D) Rotate Scorpion valve so it aligns with the torsion spring.

E) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

F) Using the 3 O.E nuts secure in place.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.

